

Date: Monday, 8/21/2006 2:11:22 PM
User: Kim Johnston

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : BUSHING
Job Number : 28252	
Estimate Number : 10725	
P.O. Number : N/A	Part Number : D2652
This Issue : 8/21/2006 S.O. No. : N/A	Drawing Number : D2652 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : N/A Type : MACHINED PARTS	Drawing Revision : A
Previous Run : 27832	Material : N/A
Written By : <u>[Signature]</u>	Due Date : 9/5/2006 Qty: 300 Um: Each
Checked & Approved By : <u>[Signature]</u> 06.08.21	
Comment : Est Rev:B 02.06.13 Now machined in house. NG	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M303R0500	303 Round Bar 0.500"
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B



Issue P.O 2017



Comment: Qty.: 0.0578 f(s)/Unit Total: 17.3250 f(s)

Material: 303 ss .500" Round Bar
(M303R0500)

Batch: m102085

C206109/15

turn per Jwg D2652 Rev A

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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RG



Receive + Inspect



Comment: HARDINGE CNC LATHE SMALL

for transit damage

1-Turn as per Folio FA250 & Dwg D2652

2-Deburr

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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ACS



Inspect level 5



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

06-05-27
ASP B15

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST54

06/9/27 345

ENSURE ATTACHED

06/9/22 345

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: ☒ Date: 06/05/27

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

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Drawing Name: BUSHING

Job Number: 28252

Part Number: D2652

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

343

SD 06/09/27

Job Completion



W 06-09-27

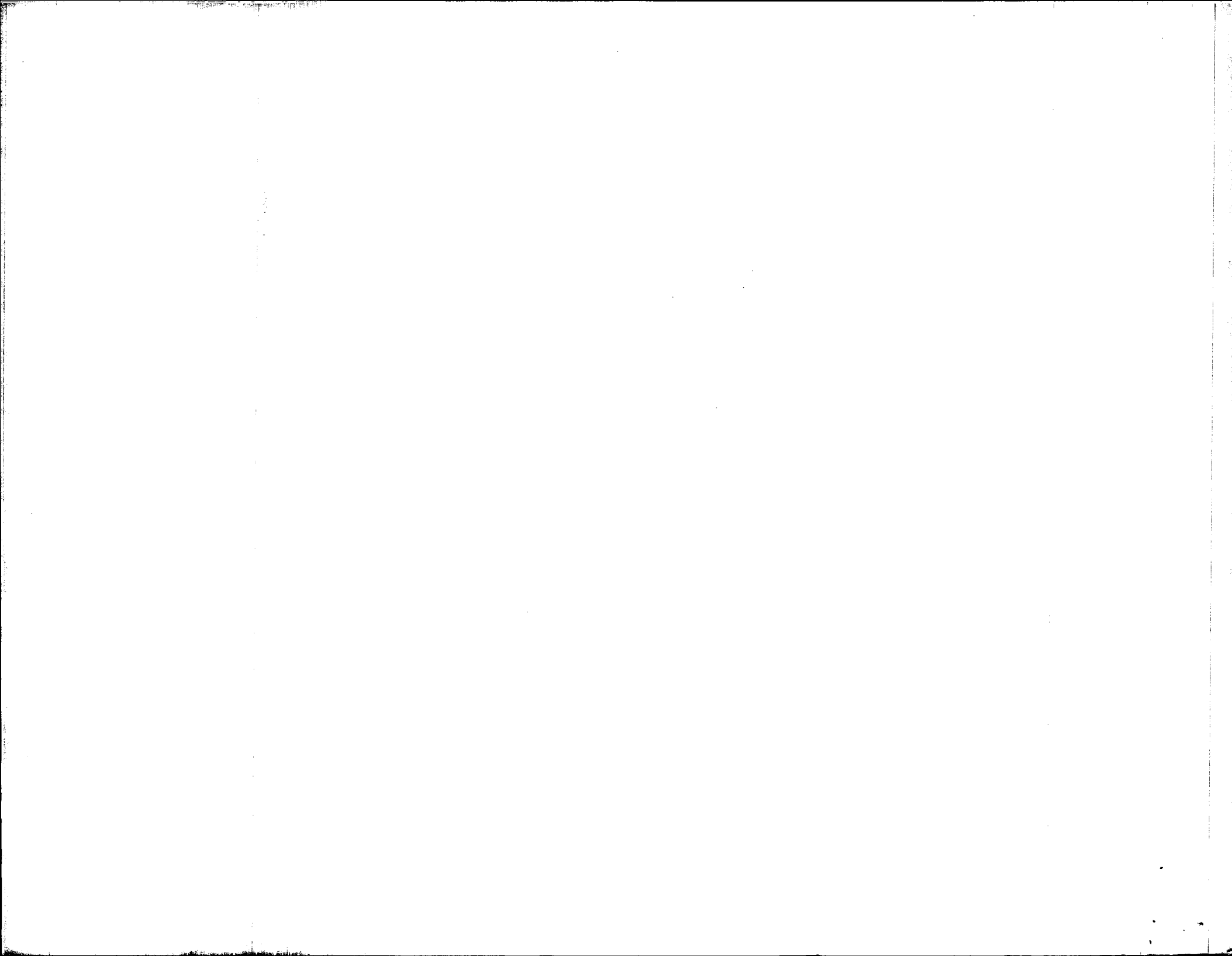
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

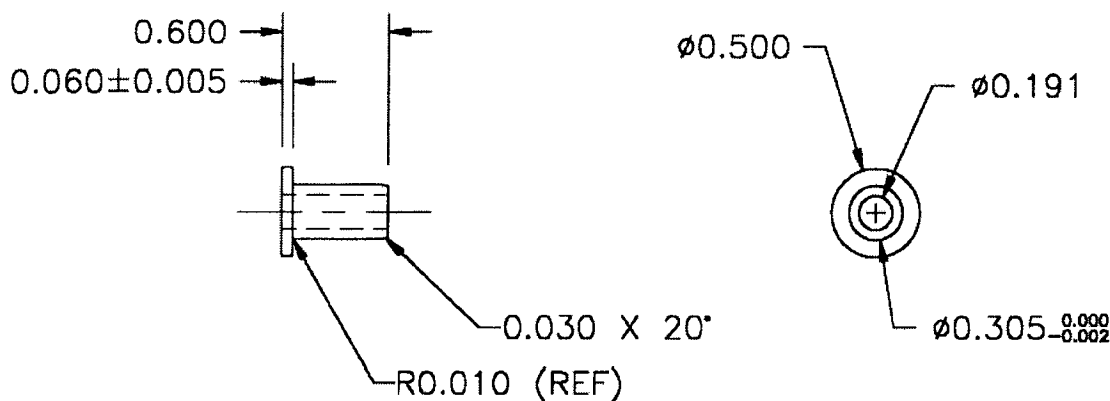
QA: N/C Closed: _____ Date: _____





DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2652	REV. A SHEET 1 OF 1
DATE 97:03:25		TITLE BUSHING	SCALE 1:1

RELEASED
97/04/25 DS



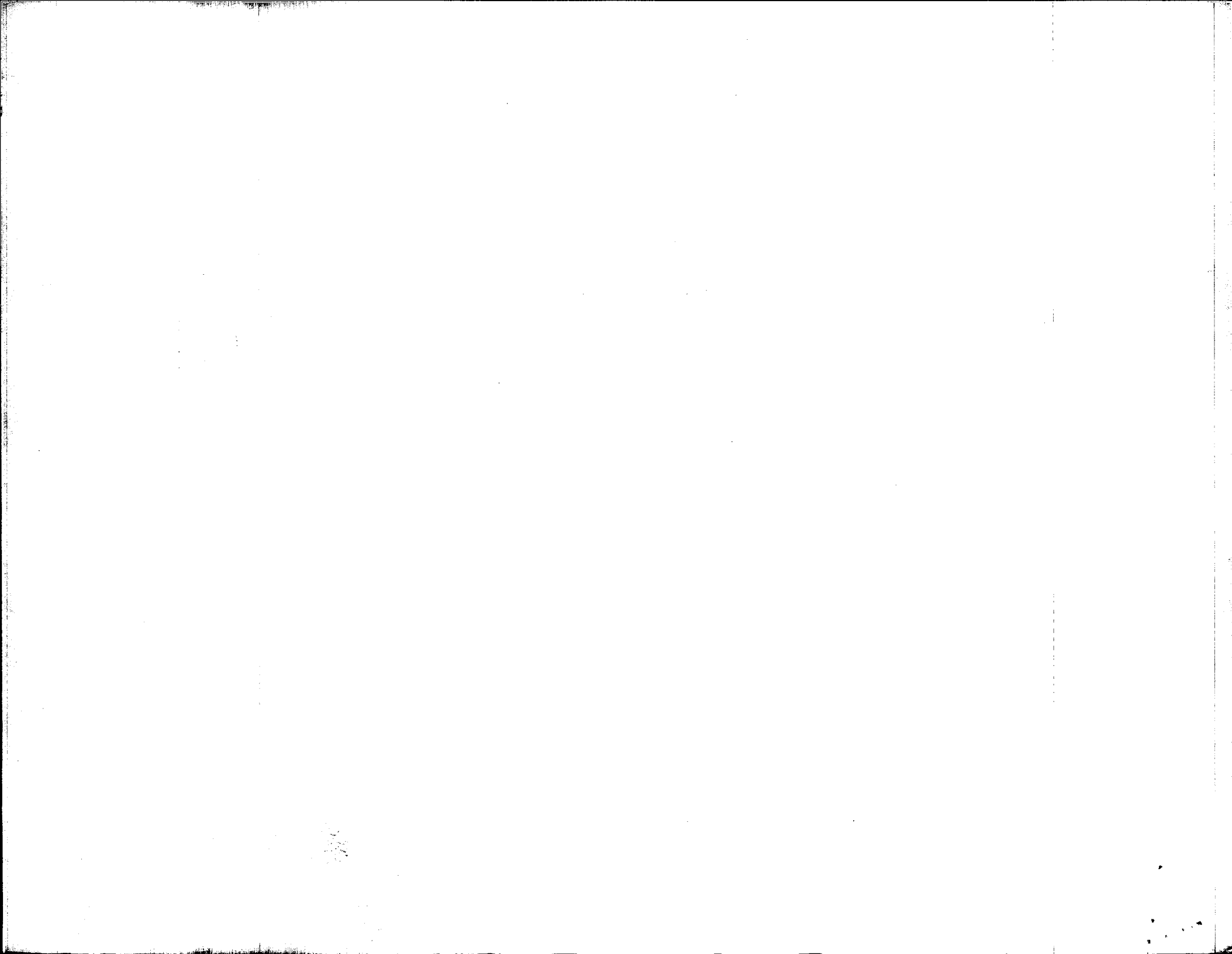
MATERIAL: AISI 303 SS

NOTE: BREAK ALL SHARP CORNERS 0.010 MAX

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER
NO. 28252



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>MATERIAL BATCH NUMBER</u>	<u>P.O. NUMBER</u>
345	D2652	Bushing	M303R0500 M102085 B28252	Linda

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Shigi Regula Walz
Shigi (Regula) Walz

Vankleek Hill, September 22, 2006

